

CORRUGATED CONVERSION CHARTS

Minimum Bursting Test, Single wall, Double wall (lbs. per sq. in)	Minimum Edge Crush Test (ECT) (lbs. per in. width)	Minimum Combined Weight of Facings, Including Center Facing(s) of Double wall	Maximum Weight of Box and Contents (lbs.)	Maximum Outside Dimensions, Length, Width, and Depth Added (inches)
Single wall				
125	23	52	20	40
150	26	66	35	50
175	29	75	50	60
200	32	84	65	75
250	40	111	80	85
275	44	138	95	95
350	55	180	120	105
Double wall				
200	42	92	80	85
275	48	110	100	95
350	51	126	120	105
400	61	180	140	110
500	71	222	160	115
600	82	270	180	120
E Flute				
150	26	66	35	50
200	32	84	50	60
F Flute				
150	26	66	35	50
200	32	84	50	60